# Turning Challenges into Opportunities

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## Impact of the Great East Japan Earthquake

#### 760K Units of Production Impacted Globally



660 Suppliers Affected



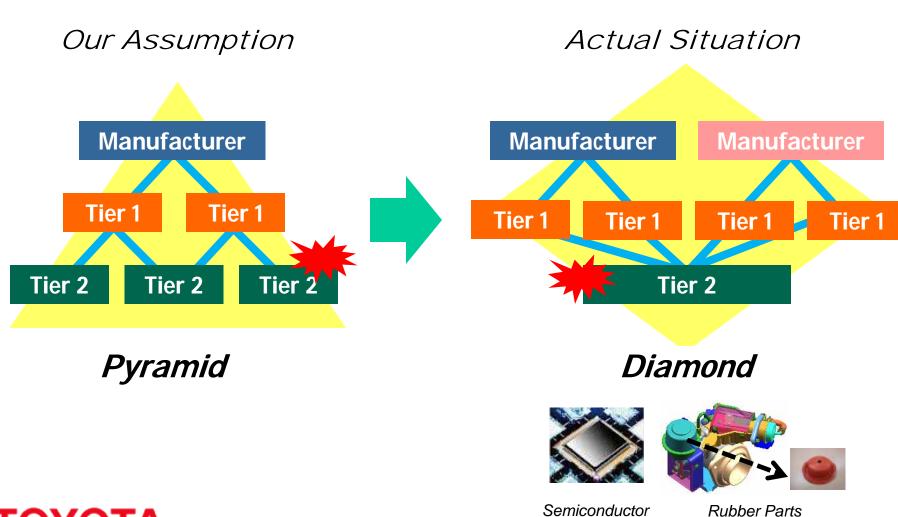
**450 Dealers Affected** 



1,800 New Vehicles Damaged

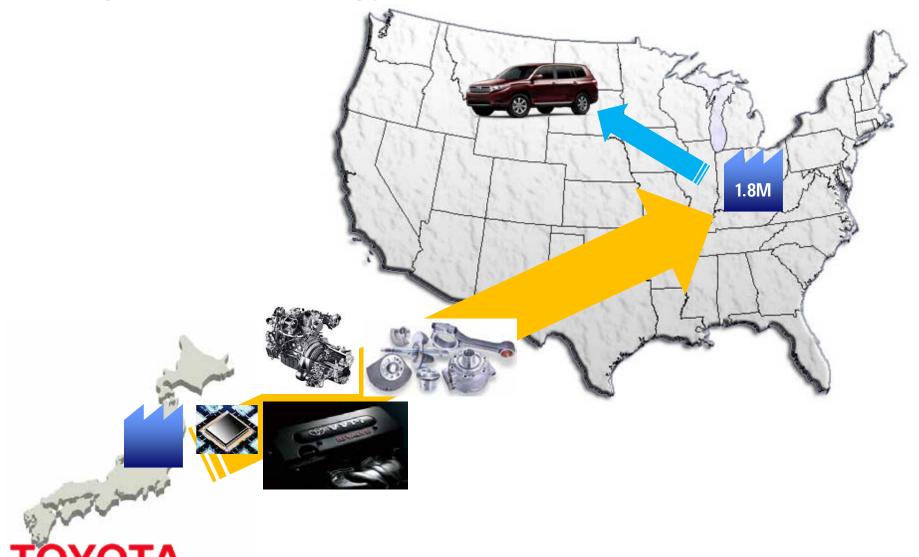


### < Diagram of Supply Chain for Select Parts>





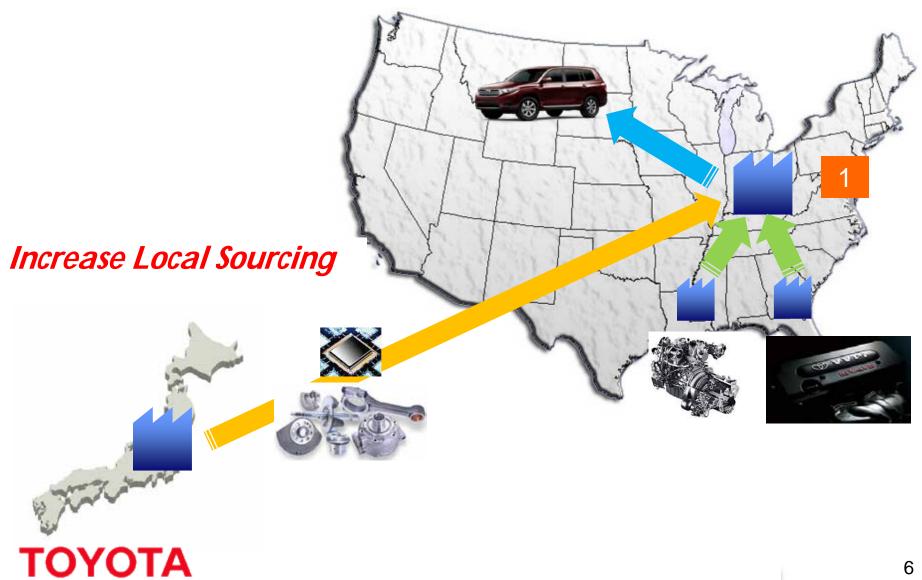
Strengthening our Business Continuity Management Strategy



Supply Chain Assessment

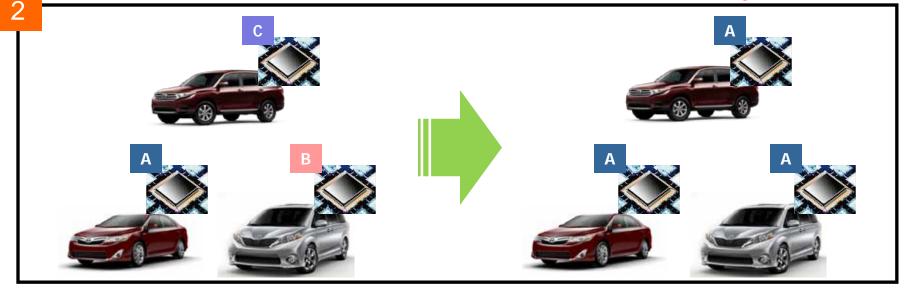


#### Countermeasure 1

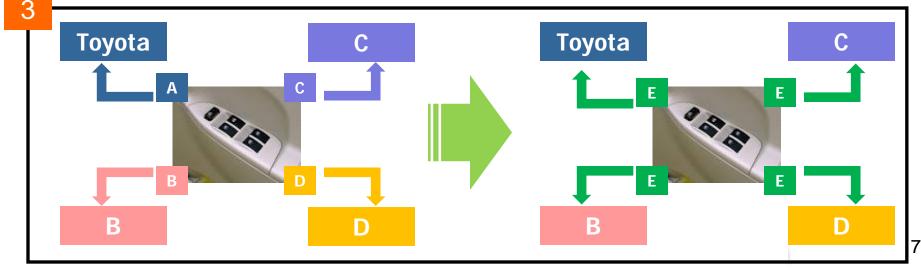


#### Countermeasures 2 & 3

#### Make More Parts Standard Across Toyota Models



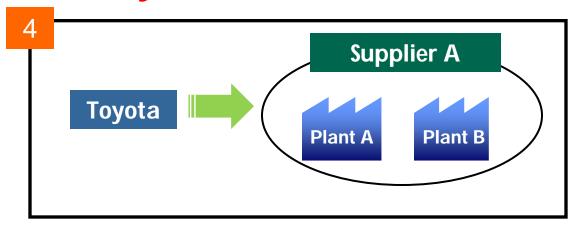
#### Make More Parts Standard Across Automakers



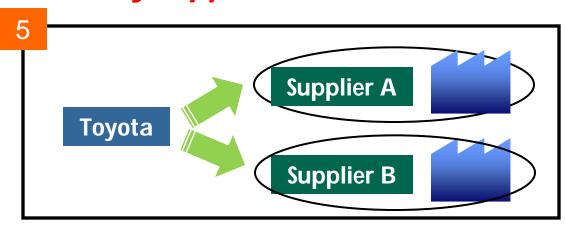
#### Countermeasures 4 & 5



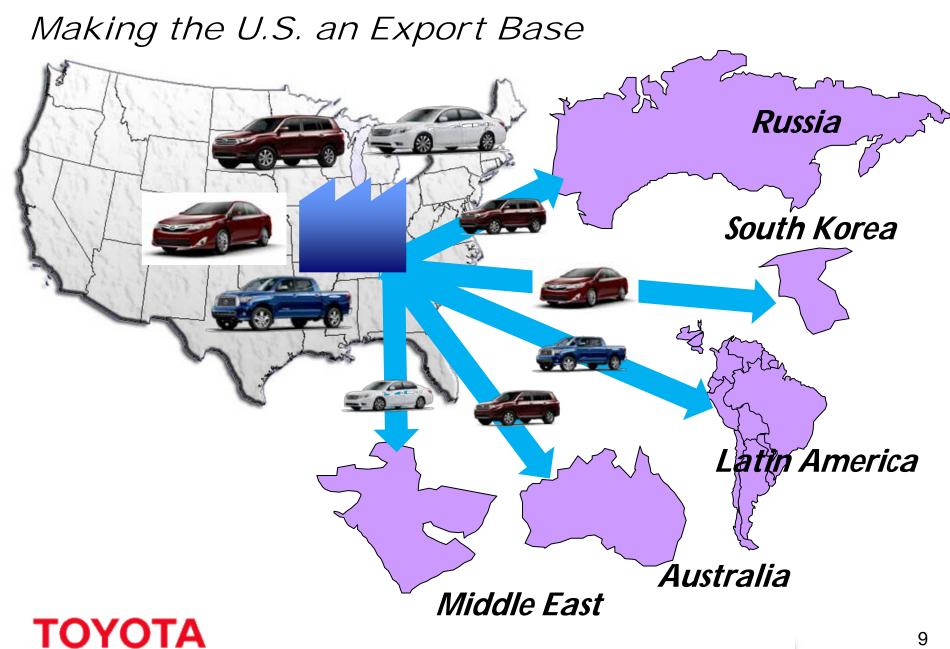
#### **Diversify Production Sites**



#### **Diversify Suppliers**

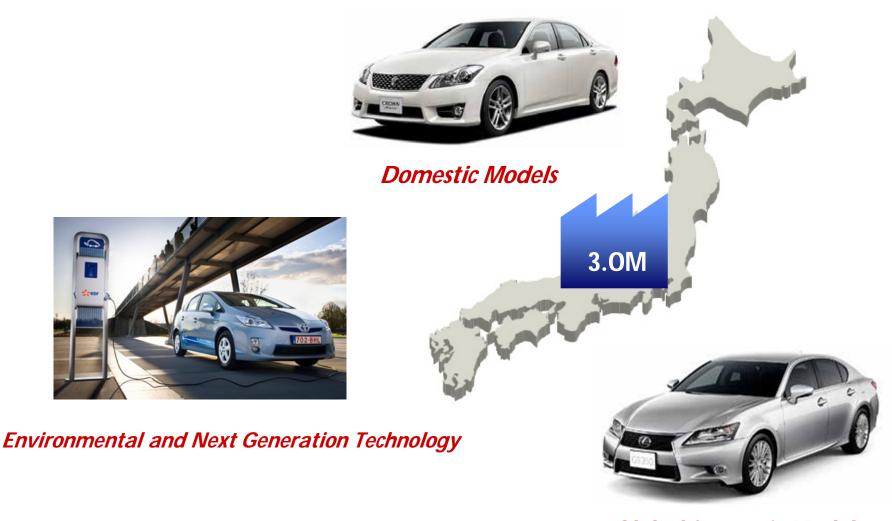






## Japan Production Strategy

### Maintain 3 Million Vehicle Production in Japan



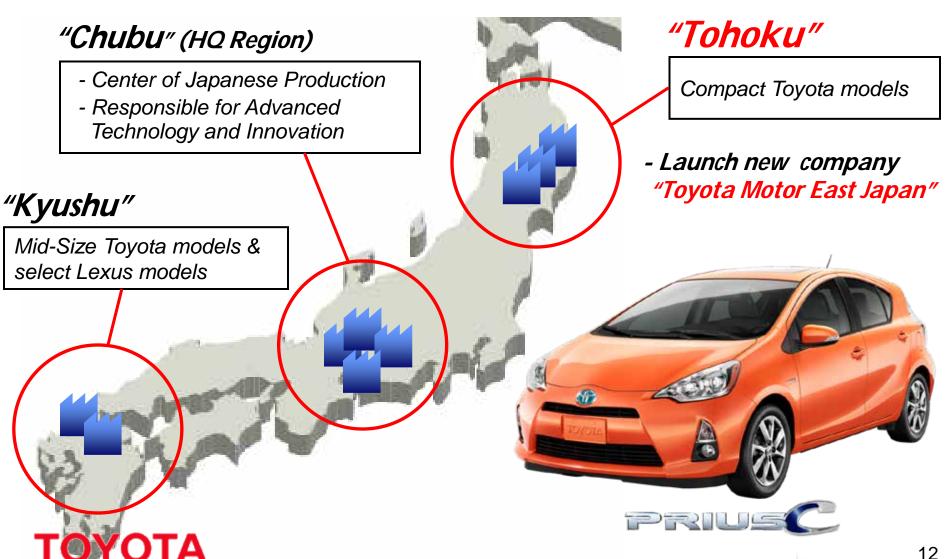
Global Strategic Models

#### "Tohoku" Revitalization Initiative



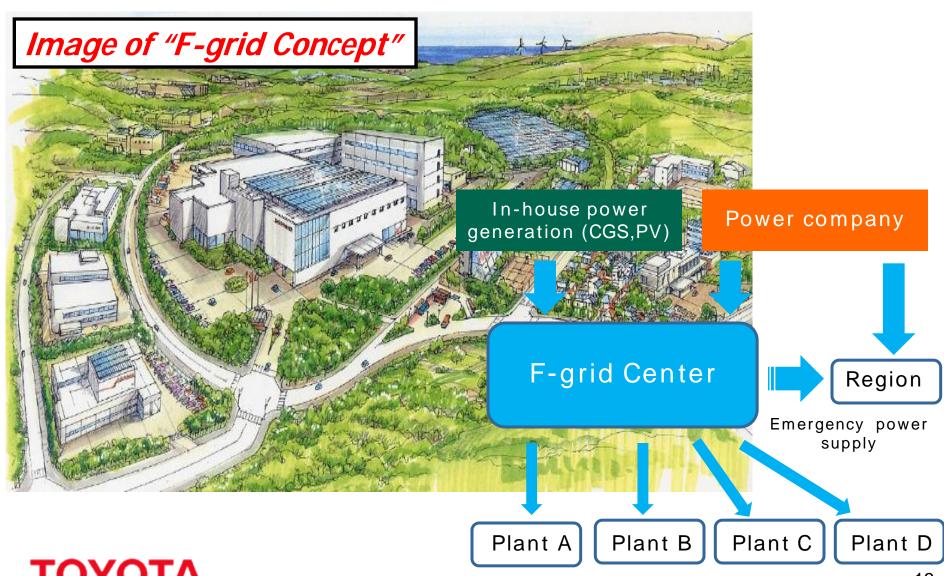
### Auto Business

## Strengthening the Tohoku Region



#### New Business

# Reconstruction New Biz "F-grid Concept"



**TOYOTA** 

# Hope for Japan

